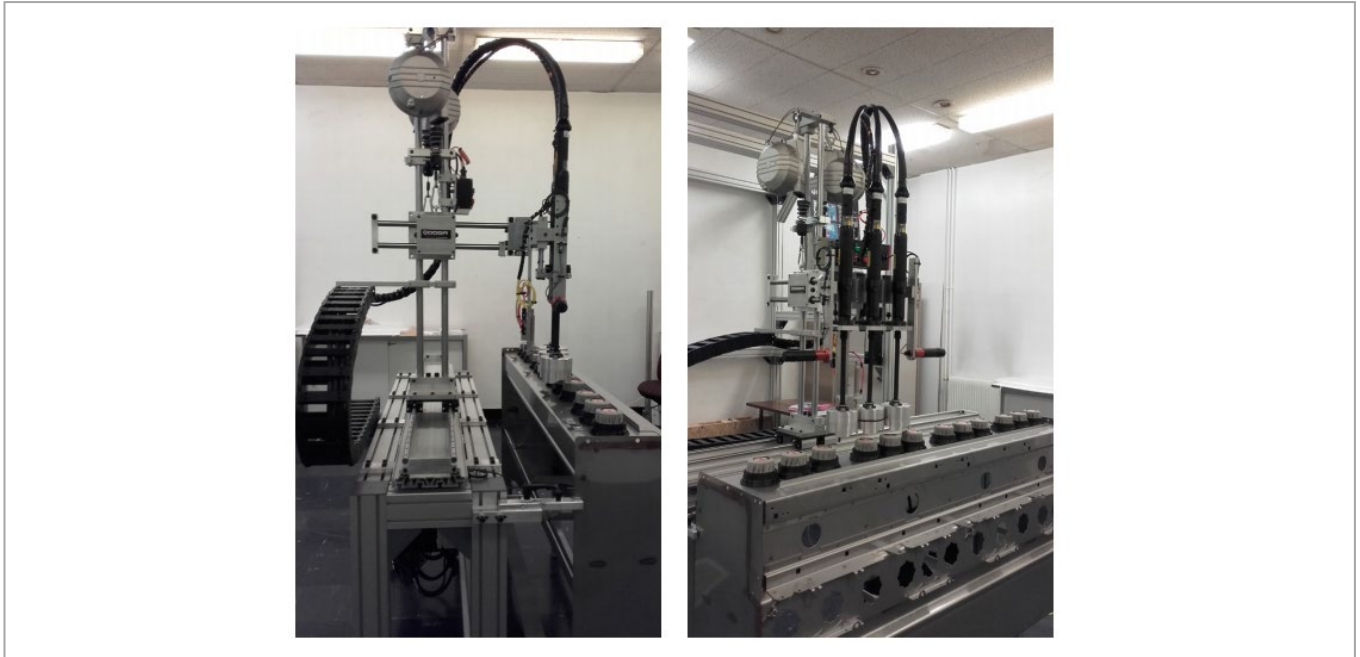


3 SPINDLES TIGHTENING WORKSTATION

Activity area: *Electric Industry*



Context

Workstation equipped with a fixed center distance 3 spindles fastening head. Target torque 46Nm.
 3 Stanley QBE-Advanced tightening units & axial screwdriver E34LB1-100 & specific mechanism.

Customer needs

To replace a break torque wrench and ensure the tightening on 2 or 3 nuts of the connection bowl of an electrical circuit breaker, .

DOGA solution

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3 spindles tightening workstation mounted on a DOGA specific BA100C torque reaction arm with a 1500mm horizontal rail on a profile structure + special sockets.

Mechanical marking device actuated by a cylinder to obtain the OK reports.

Benefits



Productivity



Quality

▶ Time Saving

▶ Target torque warranted

▶ Identification of the piece by a marking for final control